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| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. | |
|----------------------------|-----------------------------|----------------------|--------------------------|------------------|--|
| 10/067,951 | 02/05/2002 | Byoung Kwon Ahn | CU-2765 VE | 6671 | |
| 26530 75 | 90 03/28/2003 | | | | |
| LADAS & PARRY | | | EXAMINER | | |
| 224 SOUTH M CHICAGO, IL | ICHIGAN AVENUE, SI 60604 | UITE 1200 | DOAN, THERESA T | | |
| | | | ART UNIT | PAPER NUMBER | |
| | | | 2814 | | |
| | | | DATE MAIL ED: 02/20/2002 | | |

Please find below and/or attached an Office communication concerning this application or proceeding.

| , | Application No. | Applicant(s) | i/ | | | |
|--|---|--|----------|--|--|--|
| ., | 10/067,951 | AHN ET AL. | / | | | |
| Office Action Summary | Examiner | Art Unit | · | | | |
| | Theresa T Doan | 2814 | | | | |
| The MAILING DATE of this communication app Period for Reply | pears on the cover sheet w | ith the correspondence address | | | | |
| A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status | 36(a). In no event, however, may a name of the within the statutory minimum of thin will apply and will expire SIX (6) MON and a cause the application to become AB | reply be timely filed by (30) days will be considered timely. ITHS from the mailing date of this communications BANDONED (35 U.S.C. § 133). | cation. | | | |
| 1) Responsive to communication(s) filed on 05 f | February 2002 . | | | | | |
| 2a) ☐ This action is FINAL . 2b) ☑ Th | is action is non-final. | | | | | |
| 3) Since this application is in condition for allows closed in accordance with the practice under | | | rits is | | | |
| Disposition of Claims | | | | | | |
| 4) Claim(s) 1-16 is/are pending in the application | | | | | | |
| 4a) Of the above claim(s) is/are withdray | wn from consideration. | · | | | | |
| 5) Claim(s) is/are allowed. | | | | | | |
| 6)⊠ Claim(s) <u>1-16</u> is/are rejected. 7)□ Claim(s) is/are objected to. | | | | | | |
| 8) Claim(s) are subject to restriction and/o | r election requirement | | | | | |
| Application Papers | r election requirement. | | | | | |
| 9) The specification is objected to by the Examine | r. | | | | | |
| 10) The drawing(s) filed on is/are: a) □ accep | oted or b) objected to by the | ne Examiner. | | | | |
| Applicant may not request that any objection to the | e drawing(s) be held in abeya | ance. See 37 CFR 1.85(a). | | | | |
| 11)☐ The proposed drawing correction filed on | _is: a)☐ approved b)☐ d | isapproved by the Examiner. | | | | |
| If approved, corrected drawings are required in rep | oly to this Office action. | | | | | |
| 12) The oath or declaration is objected to by the Ex | aminer. | | | | | |
| Priority under 35 U.S.C. §§ 119 and 120 | | | | | | |
| 13) Acknowledgment is made of a claim for foreign | priority under 35 U.S.C. § | 3 119(a)-(d) or (f). | | | | |
| a)⊠ All b)☐ Some * c)☐ None of: | | | | | | |
| 1. Certified copies of the priority documents | s have been received. | | | | | |
| 2. Certified copies of the priority documents | 2. Certified copies of the priority documents have been received in Application No | | | | | |
| 3. Copies of the certified copies of the prior application from the International Bur * See the attached detailed Office action for a list of the certified copies of the prior application. | reau (PCT Rule 17.2(a)). | J | | | | |
| 14) Acknowledgment is made of a claim for domestic | priority under 35 U.S.C. | § 119(e) (to a provisional applic | cation). | | | |
| a) The translation of the foreign language pro | * * | | | | | |
| Attachment(s) | | | | | | |
| 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 2 | 5) 🔲 Notice of I | Summary (PTO-413) Paper No(s) nformal Patent Application (PTO-152) | _·· | | | |

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DETAILED ACTION

Drawings

1. The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they include the following reference sign (128) is not mentioned in the description of the specification. A proposed drawing correction, corrected drawings, or amendment to the specification to add the reference sign(s) in the description, are required in reply to the Office action to avoid abandonment of the application. The objection to the drawings will not be held in abeyance.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Prior Art (APA).

Regarding claims 1-4 and 8, APA teaches in figures 1A-1I, a method for fabricating a capacitor comprising the steps of:

forming a first insulating layer 104 having a first opening 106 exposing a predetermined region on a substrate 100;

forming a conductive plug 108 filled within the first opening;

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forming a second insulating layer 121 having a second opening 122 exposing the conductive plug on the first insulating layer;

forming a ruthenium (Ru) conductive layer (140,142) covering the second opening by sequentially performing PVD and CVD processes on the second insulating layer 121;

exposing the second insulating layer 121 by performing etch back on the conductive layer 142;

forming a ruthenium (Ru) storage node electrode 143 of the capacitor by removing the second insulating layer 121;

forming a TiON dielectric layer 126 to cover the storage node electrode; and forming a ruthenium (Ru) plate electrode 130.

APA does not teach a step of forming a conductive layer covering the second opening by sequentially performing PECVD and LPCVD processes on the second insulating layer. However, in the background of the invention teaches a ruthenium (Ru) plate electrode 130 that formed by both PECVD and LPCVD processes (in specification page 5, lines 7-9) in order to reduce the process step using both PECVD and LPCVD processes in the same chamber. Therefore, it would have been obvious to a person of ordinary skill in the art at the time the invention was made to modify a ruthenium (Ru) conductive layer by sequentially performing PECVD and LPCVD processes in the APA's method for the reason as shown.

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4. Claims 5-7 and 9-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Prior Art (APA) in view of Kweon et al. (6,391,660).

APA teaches substantially the entire claimed structure, as applied to claim 1 above, except for the conditions of first and second of thermal treatments of the conductive layer.

Kweon et al. teach the conditions of thermal treatment of a lower electrode 28 and a dielectric layer 29 such as the temperature at 400-700°C for a period ranging from 10 minutes to 5 hours in an atmosphere containing O₂, N₂ ...e.g. (column 3, lines 15-49) in order to apply the process to a particular application. It would have been obvious to one having ordinary skill in the art at the time of the invention was made to modify the method of APA as taught by Kweon et al., in order to apply the process to a particular application.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Theresa T Doan whose telephone number is (703) 305-2366. The examiner can normally be reached on Monday to Thursday from 8:00AM - 6:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, WAEL FAHMY can be reached on (703) 308-4918. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 308-7722 for regular communications and (703) 308-7724 for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0956.

TD

March 21, 2003

PHAT X. CAO PRIMARY EXAMINER

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